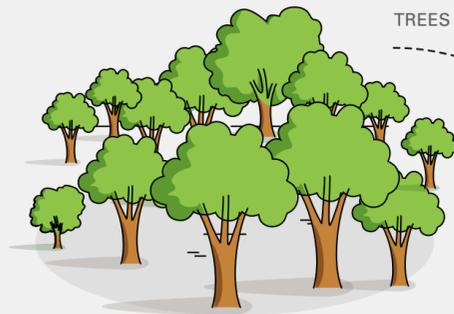
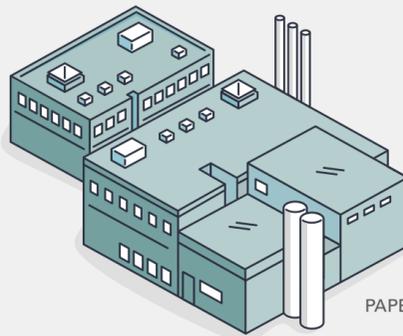


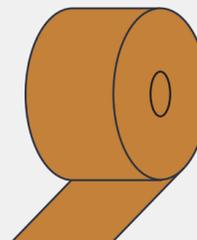
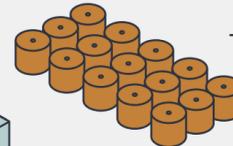
How a Box is Made



TREES



PAPER MILL



1 IT STARTS IN THE FOREST

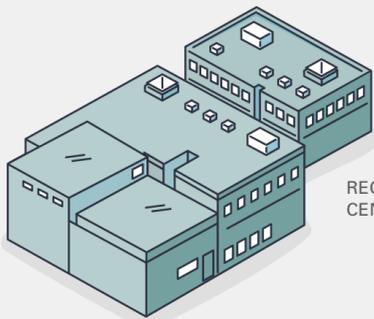
Like all International Paper products, making boxes starts with responsibly managed forests. Our entire business depends upon the sustainability of forests, so we work with landowners every day to advance responsible management practices and increase the availability of certified fiber.

2 WOOD BECOMES PAPER

Wood from responsibly managed forests and recovered fiber — recycled paper and boxes — arrive at the paper mill where they are processed into pulp and made into naturally brown paper.



RECOVERED FIBER FROM RECYCLING CENTER



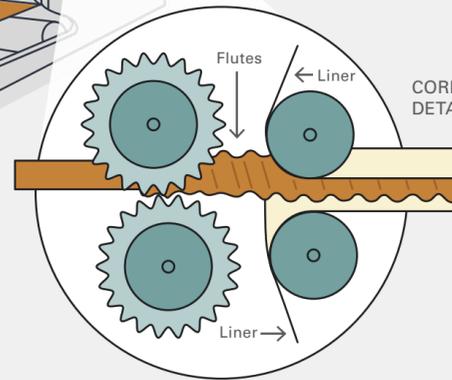
RECYCLING CENTER

3 INTO THE CORRUGATOR

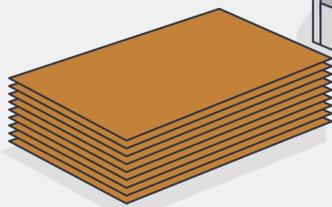
That paper is then delivered to one of our box plants, where it goes through a machine called a corrugator. The paper is crimped into flutes. Additional paper is adhered to either side of the flutes to create a corrugated board.

CORRUGATOR

SLITTING/SCORING



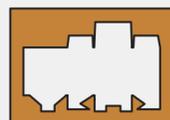
CORRUGATOR DETAIL



4 BOARD BECOMES BOX

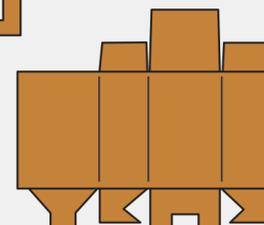
From there, the board is trimmed and cut into smaller sheets for printing and converting. Converting machines then print graphics, cut, fold and glue the sheets into the exact shapes and sizes needed by our customers. Trimmings and scrap paper are recovered and sent to a recycling center.

TO RECYCLING CENTER

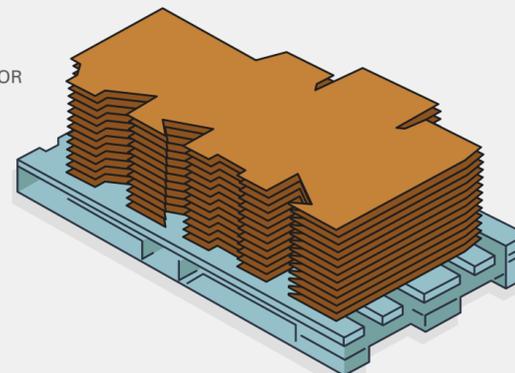


5 TRUSTY TRANSPORTER

Finally, the boxes are shipped flat to our customers, who use them to package and safely transport goods around the world.



BUNDLED FOR DELIVERY



FLEXO FOLDER/GLUER (INCLUDES DIRECT PRINTING)

(OR)

ROTARY DIE CUTTER

